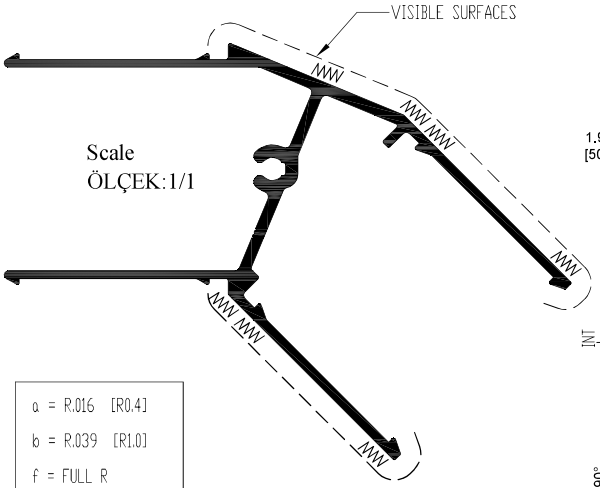
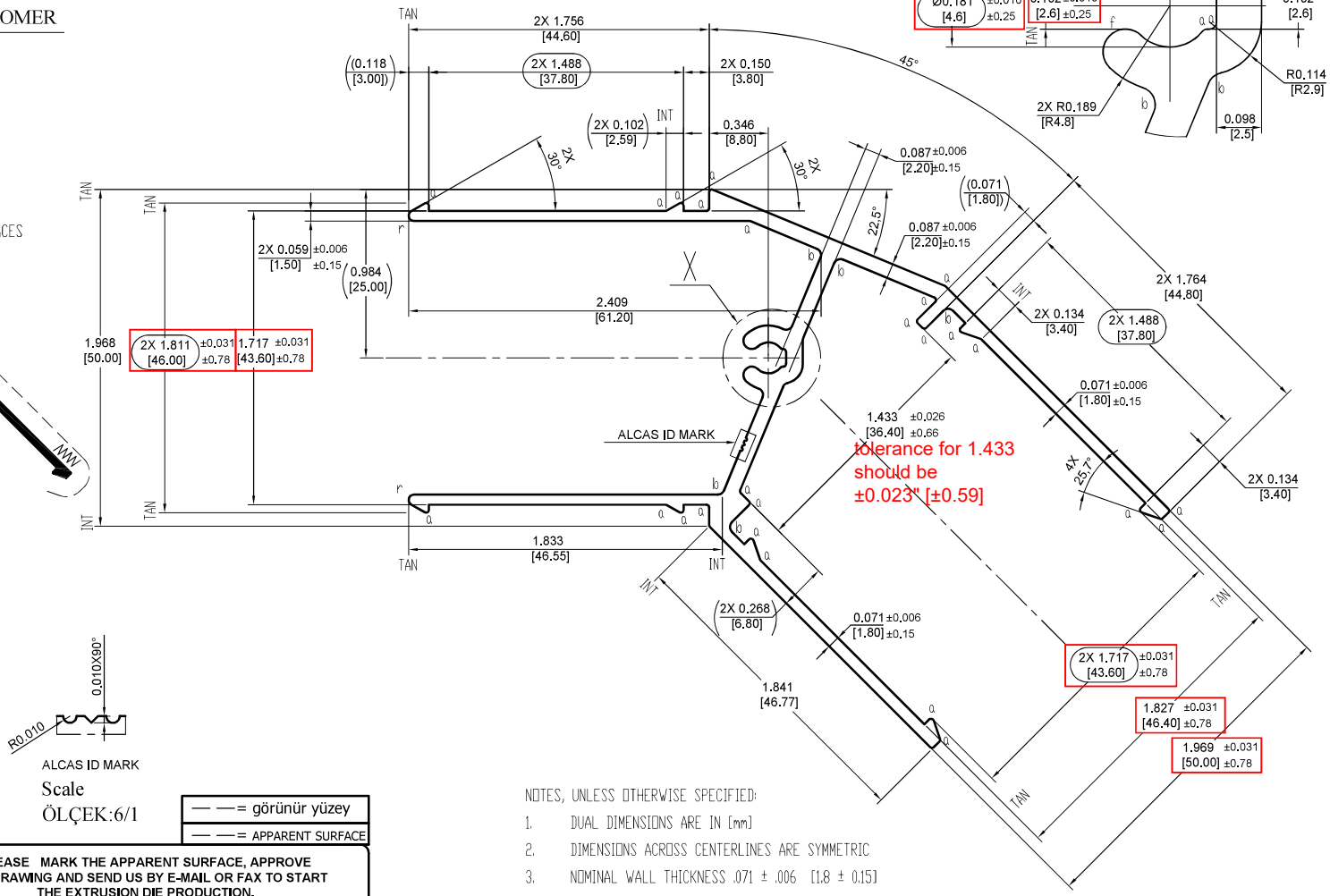
ALCAS METAL SANAYİ A.Ş.	MÜŞTERİ (CUSTOMER) OMNIMAX	CUSTOMER PR NR. / MÜŞTERİ PR. NO: KEBJ45D-5650	ALCAS ALUMINIUM PROFILE SYSTEMS
		PROJECT NR. / PROJE NO: PR.19472	
		EXT. DIE NR. / KALIP NO:	
		Description : JOINER, BATTEN 45 DEGREE	

APPROVAL OF ALCAS	APPROVAL OF CUSTOMER
E.Bengu 24thAug.22	with corrections 1/25/23





ALCAS ID MARK
Scale
ÖLÇEK:6/1

(X.X) DENOTES CRITICAL DIMENSION
ALL THREADS ARE CRITICAL

— —= görünür yüzey
— —= APPARENT SURFACE

NOTES, UNLESS OTHERWISE SPECIFIED:
1. DUAL DIMENSIONS ARE IN [mm]
2. DIMENSIONS ACROSS CENTERLINES ARE SYMMETRIC
3. NOMINAL WALL THICKNESS .071 ± .006 [1.8 ± 0.15]
4. CIRCUMSCRIBING CIRCLE: Ø4.770 [Ø121.2]
5. LOCATION OF ANY MANUFACTURER MARK TO BE APPROVED BY RESPONSIBLE ENGINEERING DEPT
6. DIMENSIONS SHOWN APPLY BEFORE POWDER COATING

Surface	Cut Length		Cut Length Tolerance	
Knotwood Powder coating	5650mm	222.45"	+12/-0	+0.472"/-0"

Nr	REVİZYON (REVISION)	rev.by REV.YAPAN	revision date REV. TARİH
3			
2			
1			

PLEASE MARK THE APPARENT SURFACE, APPROVE THE DRAWING AND SEND US BY E-MAIL OR FAX TO START THE EXTRUSION DIE PRODUCTION.

İMALATA BAŞLAYABİLMEMİZ İÇİN GÖRÜNEN YÜZEYLERİN İŞARETLENİP PROFİL RESMİNİN ONAYLANIP FİRMAMIZA VEYA FAXLAMANIZ GEREKMEKTEDİR

ALCAS			
	ϕ Billet	7 "	8 "
	Ext.Ratio / Ext.Oranı		
	Port number / Fig.Sayısı		
A3	Scale: 1.5/1 ÖLÇEK:		
	Area	0,862 inch2	556,15 mm²
	Mass	1,013 lb/ft	1,507 kg/m
	Total perimeter	22,519 inch	571,99 mm
	Draw Date / TARİH	19.08.2022	

Drawn by / ÇİZEN	T.ATASAYAR	Tolerance / TOLERANS	: AA,ANSI H35.2,STD
Controlled by / KONTROL E.	H.H. GEMİCİ	Alaşım (Alloy):	6063 T6
Approval / ONAY	E.BENGÜ	Du ϕ (inch):	4.770" /121,15mm
		Surface	:
		Smin	:

Tolerance Control	MILL FINISH	
SUPPORT / DESTEK		
İnsert		
Bolster		
Port number / Fig.Sayısı		

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