



KNOTWOOD™

Quick Start Guide.

Stand-Up Battens

Before Installation.

You might need the following tools.



Screws



Level



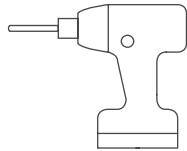
Measuring Tape



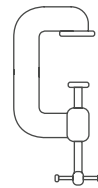
Rubber Mallet



Drop-Saw



Impact Driver/Drill



Clamp

Pre Installation Checklist.



Delivery Inspection.

- Check packs for freight damage on arrival.
- Report any damage to your Knotwood rep within 24 hours.



Unpacking.

- Cut nylon straps and remove the outer wrap.
- Check ends of the profiles and trim if required.
- Take care not to scratch the coated material during handling.



Cutting Tools.

- Compound mitre saw (Aluminium multi-tooth blade)



Fasteners.

- Use 304 or 316 grade stainless steel.
- In non-marine zones, hot-dip galvanised fasteners may be used.
- The use of an insulating barrier, a rubber or neoprene washer is required.

Solution Profiles.

Base Plates.

Compatible Profiles.



KABBM25
Batten Bracket - Stand Up
25mm



KEB2550F-02

Bracket.



KEB259M
Batten Bracket - 25 x 9mm (M)



KEB2525F-02



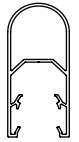
KEB3232F



KEB4040F



KEB3250FD



KEB3275FD



KABBM25
Batten Bracket - Stand Up
25mm



KABBL25
Base Plate - For 25mm Battens
80 x 40mm

Bracket.



KEB259M
Batten Bracket - 25 x 9mm (M)



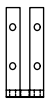
KEB2575-02



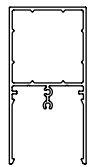
KEB25100F-02



KEB25150-02



KABBL50
Base Plate - For 50mm Battens
80 x 40mm



KEB10050F-02

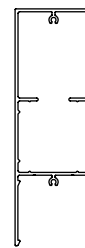
Bracket.



KEB5050M-02
Batten Bracket - 50 x 50mm - V2 (M)



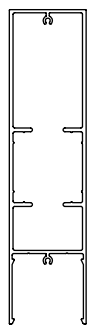
KEB2550F



KEB15050F-02



KEB50200FE



KEB50200F-02

Installation.

Support Surface Preparation.



This solution requires that the components be installed at equal intervals. It is recommended to mark and confirm the desired spacing on the surface prior to installation.

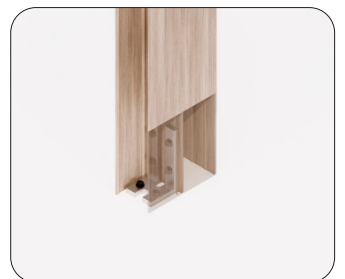
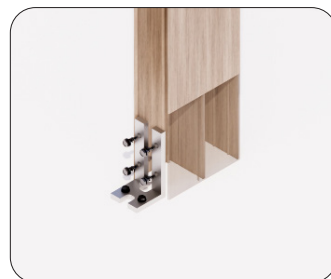
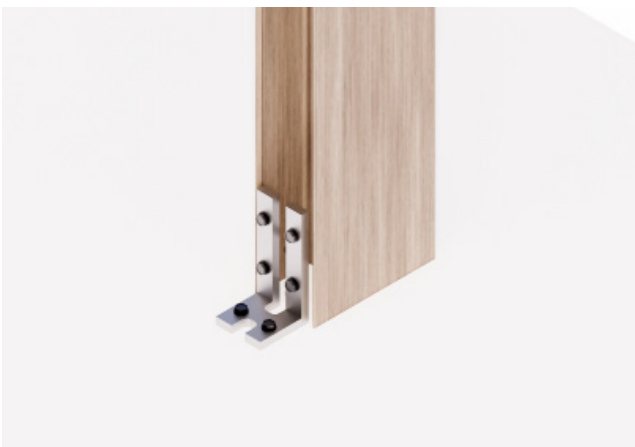
Assembly Instructions.

Step 1.



To begin, secure the Base Plate to the surface using the slots on its bottom face.

Step 2.

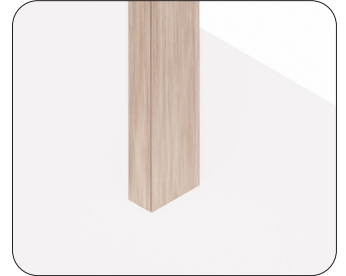


Once this is done, position the inner face of the Batten (F) against the larger face of the Base Plate and secure it using the slots on that face.

Installation.

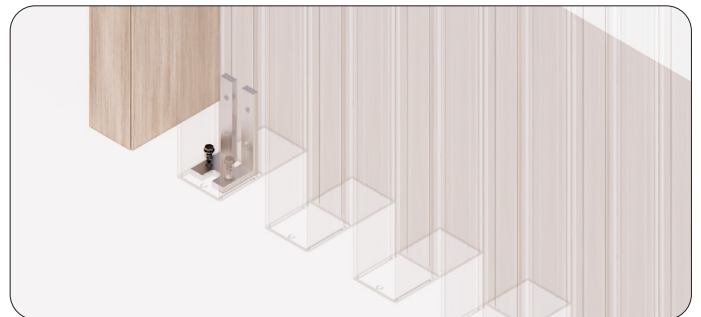
Assembly Instructions.

Step 3.



To close the open side, use the corresponding Batten Bracket (M) for the selected batten, installing it by pressing it into place until a click is heard.

Step 4.

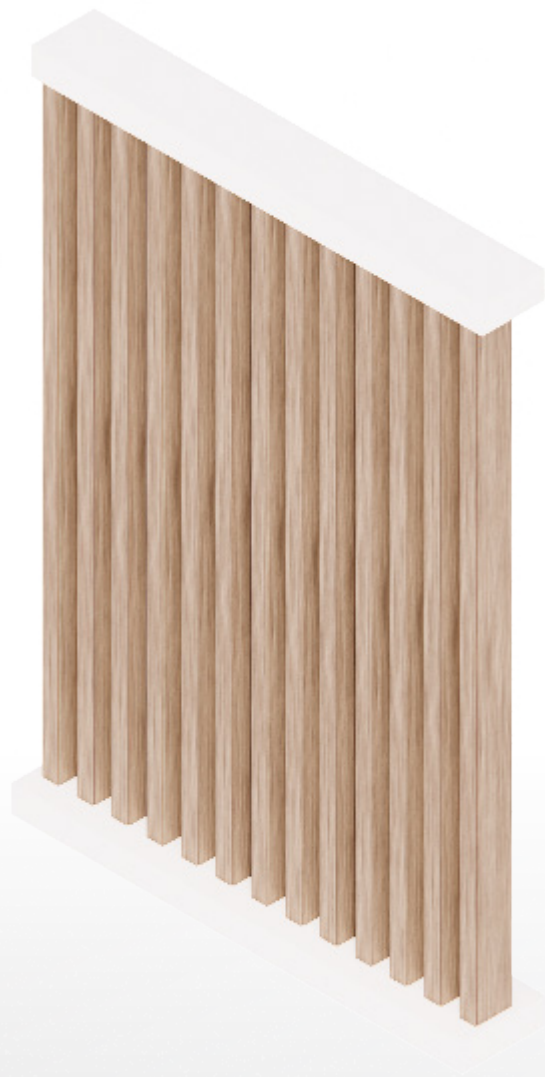


Once the first batten is installed, proceed with the next one. Install the following Base Plate. Ensure the desired spacing between components is maintained.

Step 5.



Continue installing the Batten Brackets (M) and Battens (F) until the sequence is complete, always ensuring that the spacing between components remains consistent.



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