

# **KNOTWOOD™**

Quick Start Guide.

## **Clip Battens**

## Before Installation.

You might need the following tools.

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Screws



Level



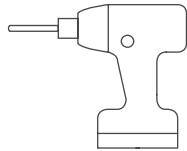
Measuring Tape



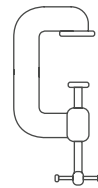
Rubber Mallet



Drop-Saw



Impact Driver/Drill



Clamp

## Pre Installation Checklist.

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### Delivery Inspection.

- Check packs for freight damage on arrival.
- Report any damage to your Knotwood rep within 24 hours.



### Unpacking.

- Cut nylon straps and remove the outer wrap.
- Check ends of the profiles and trim if required.
- Take care not to scratch the coated material during handling.



### Cutting Tools.

- Compound mitre saw (Aluminium multi-tooth blade)



### Fasteners.

- Use 304 or 316 grade stainless steel.
- In non-marine zones, hot-dip galvanised fasteners may be used.
- The use of an insulating barrier, a rubber or neoprene washer is required.

# Solution Profiles.

## Brackets.

## Compatible Profiles.



**KEB259M**  
Batten Bracket - 25 x 9mm (M)



KEB3214FD



KEB3214FF



KEB3214FF



KEB3225FR



**KEB2525M**  
Batten Bracket - 25 x 25mm (M)



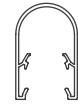
KEB2525F



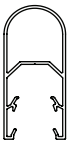
KEB3232F



KEB4040F



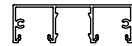
KEB3250FD



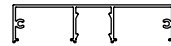
KEB3275FD



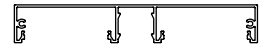
KEB5025F



KEB7525F



KEB10025F



KEB15025F



**KEB2550M**  
Batten Bracket - 25 x 50mm (M)



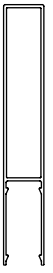
KEB2550F



KEB2575F



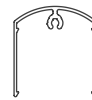
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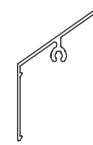
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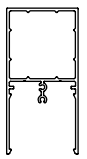
KEB5050F



KEB5054FD



KEB5080FA



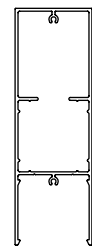
KEB10050F



**KEB5050M**  
Batten Bracket - 50 x 50mm - V2 (M)



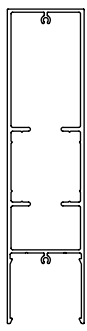
KEB15050FE



KEB15050F



KEB50200FE



KEB50200F

# Installation.

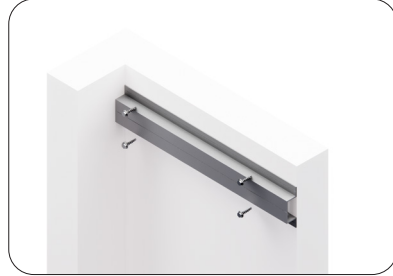
## Support Surface Preparation.

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OPTION II



OPTION II

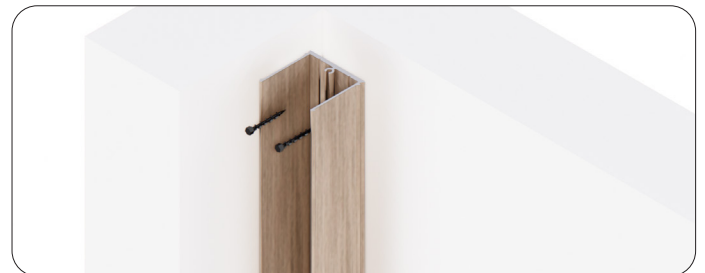


For optimal installation, we recommend that the support surface includes a substructure that assures the appropriate support and attachment of the clip batten solution. This may include; top hat section, metal hollow sections or timber sections.

## Assembly Instructions.

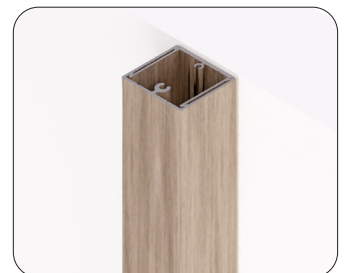
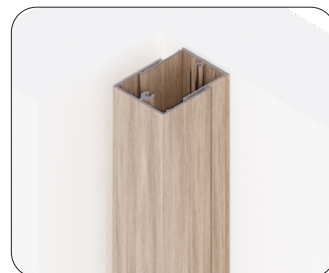
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### Step 1.



Start by fixing the first Batten Bracket (M) on the selected surface.

### Step 2.



Once the first batten bracket is in place, attach the corresponding Batten (F) of your choice by pressing it onto the bracket until you hear a click.

# Installation.

## Assembly Instructions.

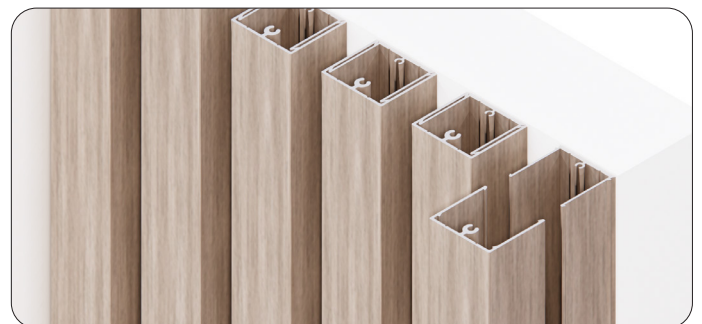
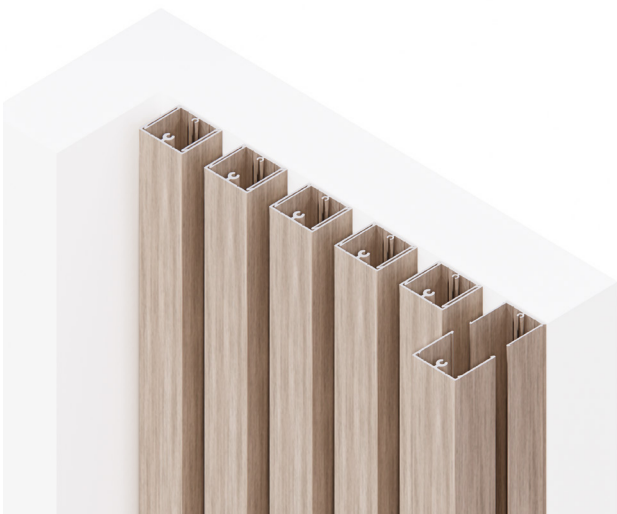
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### Step 3.



Once the first batten has been clipped together, fix the next Batten Bracket (M) onto the surface location, allowing the desired spacing between each of the other profiles.

### Step 4.



Repeat the installation steps until every batten is in place and the full decorative area has been completed.

### Step 5.



Option I

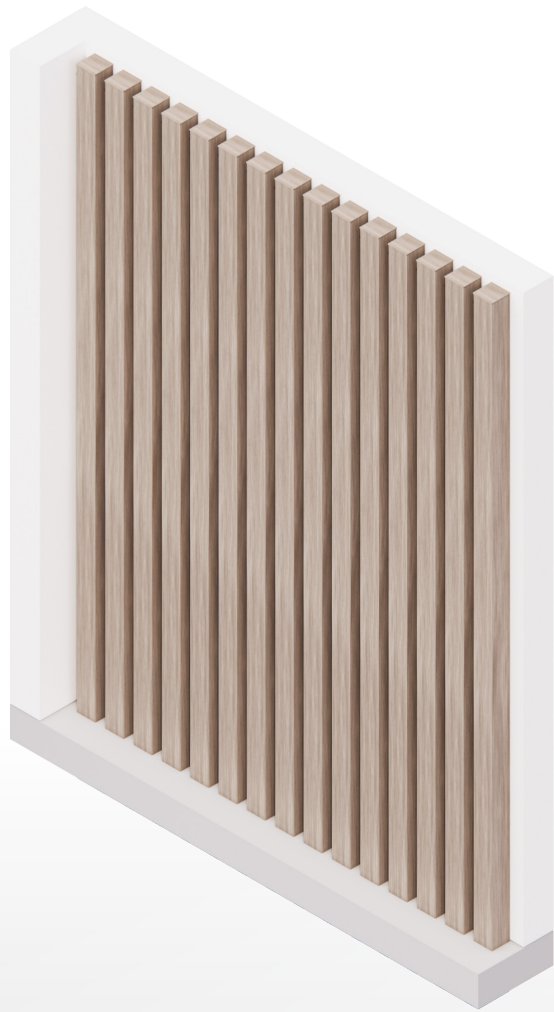


Option II



**In cases where the top or bottom batten ends are exposed.**

Specific end caps have been designed for this solution. The end cap design allows them to be knocked into position, with the option of being secured by a fastener when required.



# **KNOTWOOD™**

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